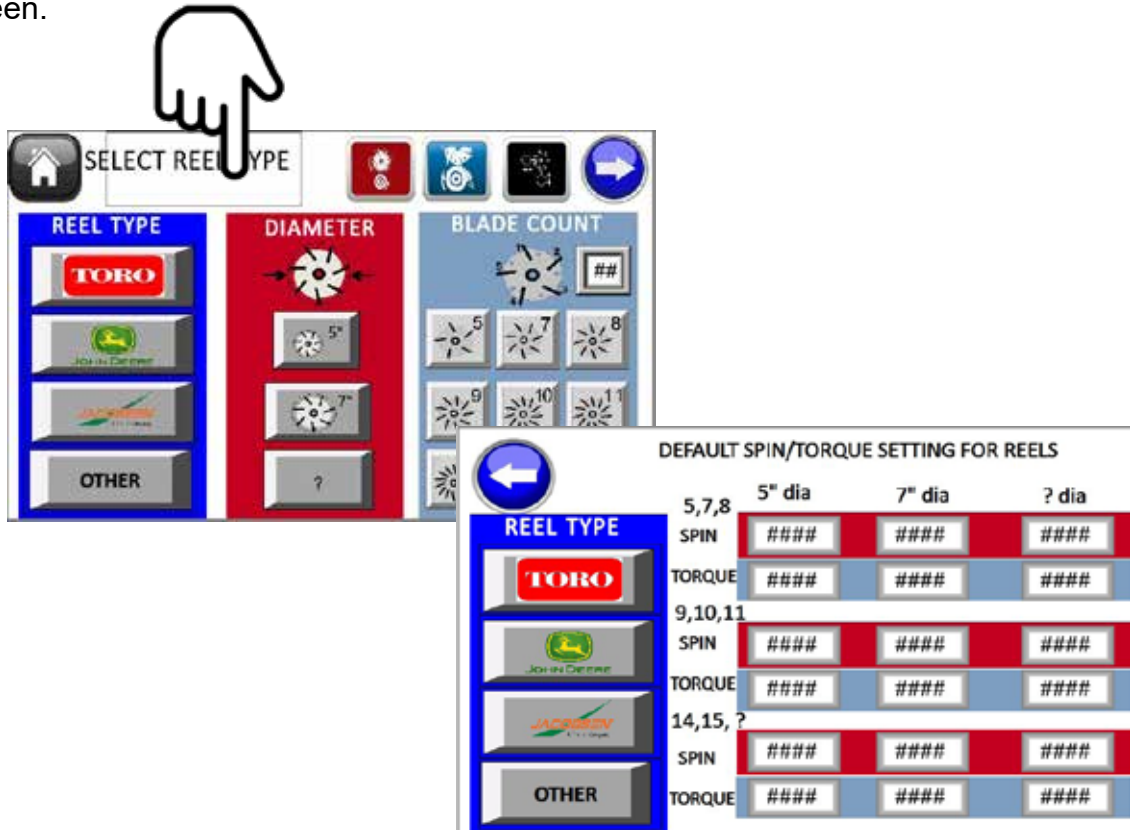


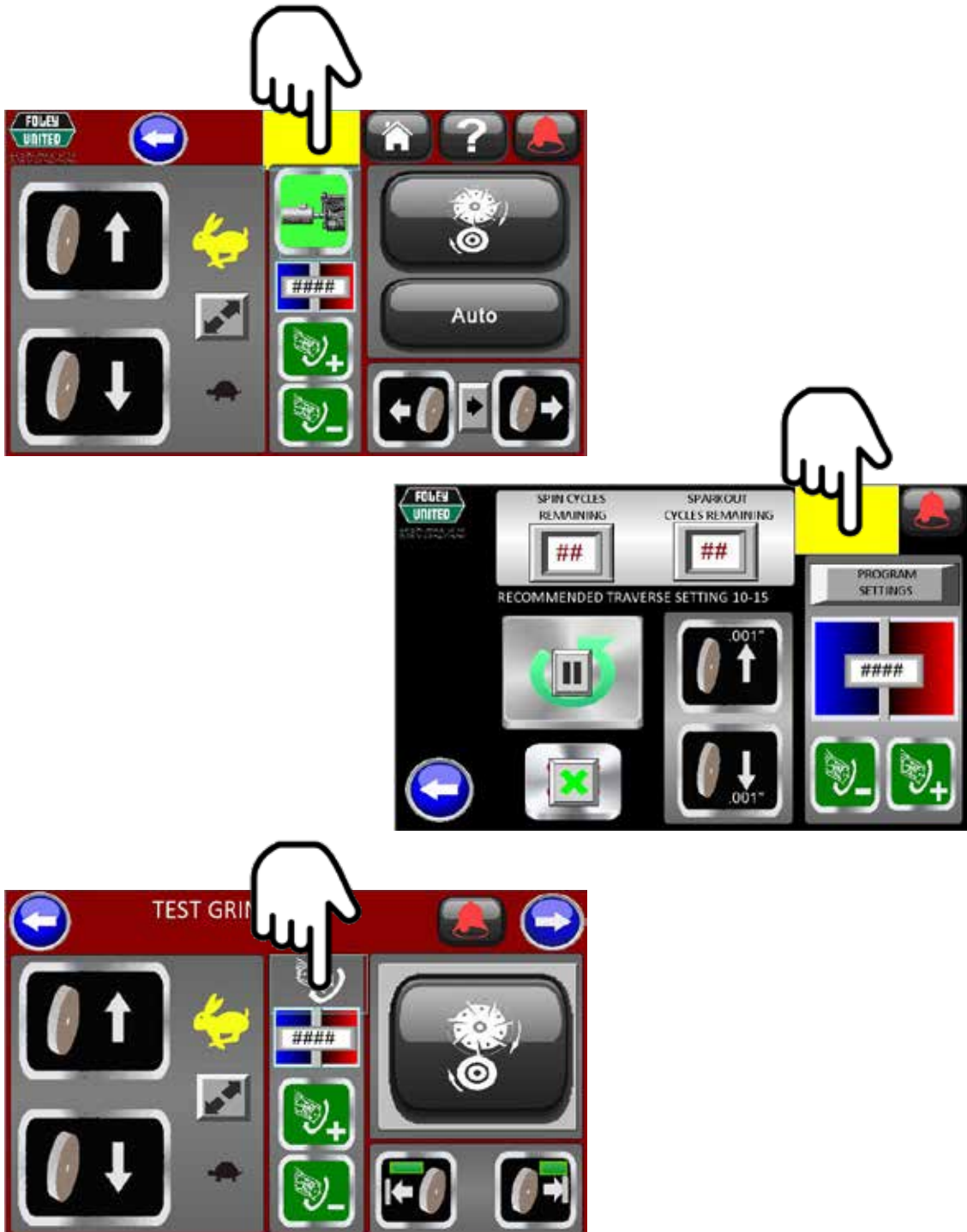
11-9-2015

653/633 SPIN / RELIEF GRINDERS with the ACCU-TOUCH 3:
 There are additional features that are hidden on the ACCU-Touch 3 control. These are hidden as they are not required for operation and hiding these items simplifies the grind process. This sheet also discusses other features that may not be commonly understood.

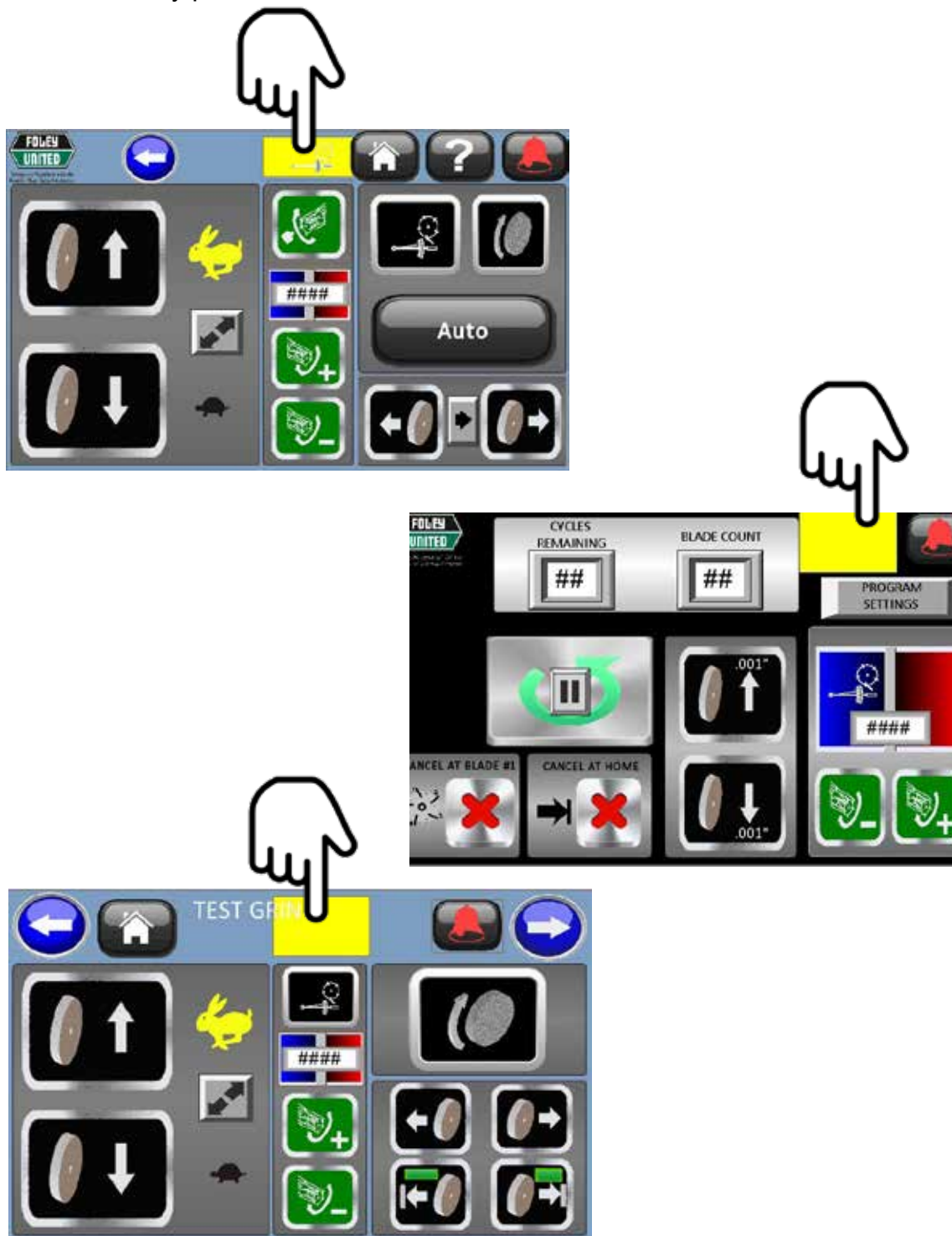
Access to change the preset speeds and torques for the selected reel type and blade count. To access this screen, press on the word "REEL" on the SELECT REEL TYPE screen.



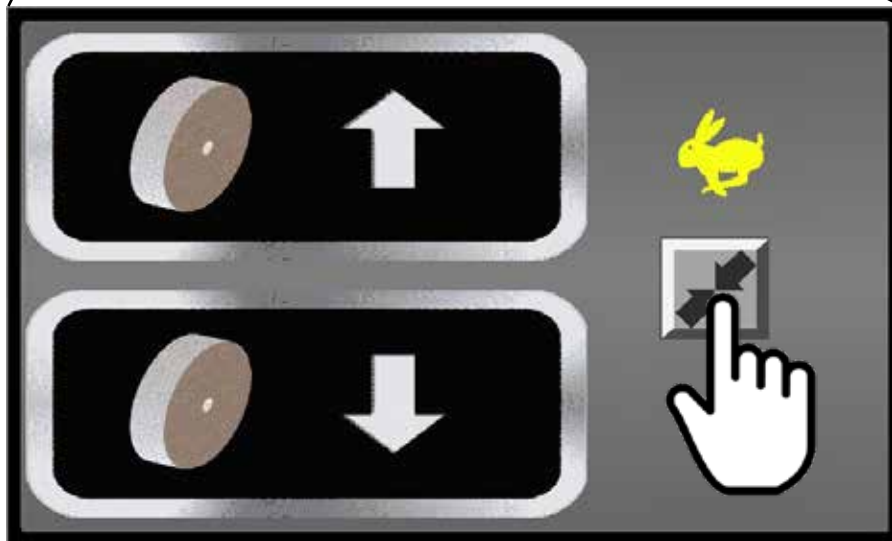
The spin speed can be displayed for spin grinding by touching the areas shown below. To hide the number display press one of these areas again. When the numbers are displayed, you can press on the numbers, allowing you to enter the desired speed with a number key pad.



The relief torque can be displayed for relief grinding by touching the areas shown below. To hide the number display, press one of these areas again. When the numbers are displayed you can press on the numbers, this will allow you to enter the desired torque with a number key pad.



The infeed can be enlarged to encompass the entire screen by press in the arrows located between the rabbit and turtle. To return to the previous screen, press the arrows again to close the enlarged screen.



To switch the traverse between Jog and Jog to Limit switch, press the arrow between the Traverse Jog buttons.



To display the position gauge readings, press the screen in the area where it says POSITIONING. To hide these settings, press the screen in this area again.

