### TABLE OF CONTENTS

### MODELS - 09010 & 09055 - GAS GREENS ROLLERS

STATEMENT OF FACT	. Page 1
SPECIFICATIONS & FEATURES	Page 2
MACHINE REGISTRATION	Page 3
SAFETY & OPERATING INSTRUCTIONS	Page 4
SERVICE & MAINTENANCE INSTRUCTIONS	Page 5
PARTS DIAGRAMS	Pages 6-8
WARRANTY POLICY/PROCEDURE	Page 9
COPIES OF WARRANTY CLAIM & DEALER DELIVERY REPORT	Page 10-11
SERVICE SCHEDULE LOG	.Page 12

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2/04 SALSCO, INC. 105 School House Rd., Cheshire, CT 06410 800-872-5726, 203-271-1682, 203-271-2596(Fax) sales@salsco.com, www.salsco.com

### STATEMENT OF FACT

You have just purchased the highest quality, most maneuverable, dependable, **GREENS ROLLER** on the market today. This unit has the ability to meet exact standards and perform for years with minimum downtime. HOWEVER, it cannot read nor will it understand this manual no matter how long you leave it on top of the machine.

It is your responsibility to read and understand this manual; it is also your responsibility to be certain this information is passed along to anyone who is expected to operate this equipment. Should you choose not to read, understand and pass along the information provided you, please expect equipment failure and possible injuries to persons around this equipment.

For the safety of the operator, it is **imperative** that this manual is carefully read and understood.

Once you have read this manual, it is your responsibility to be sure that all new operators read and understand this manual, especially all cautions stated.

As a manufacturer of equipment, we have a responsibility to design a safe piece of equipment. NOTE: The important safeguards and instructions in this manual are not meant to cover all possible conditions and situations that may occur. It must be understood that common sense, caution, and care are factors, which cannot be built into any product. These factors must be supplied by the person(s) caring for and operating this equipment.

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### ONLY YOU CAN PREVENT ACCIDENTS!!

### SPECIFICATIONS AND FEATURES MODELS 09010 & 09055 - GAS GREENS ROLLER

The Salsco Greens Roller is actually a multi-purpose tool, which, in a short time, has become a must-have for many golf courses. Our unit can be used on GREENS, WET OR DRY, and will increase speed an average of 1-2 feet. However, that's only part of the story. We can ROLL SOD, CLAY TENNIS COURTS, CART PATHS, SUB BASE FOR NEW GREENS CONSTRUCTION, WET GREENS, WET SPOTS ON FAIRWAYS, etc., etc. Because of traction and maneuverability this machine is ready and able when you are.

### Drive System

An 8HP Honda, gasoline, pull start engine powers our unit. (9HP, gasoline, electric start, is available as an options.) Power is delivered to a Hydrostatic Pump through a love-joy coupling. Fluid power is then transmitted through 2,500 P.S.I. (10,000-lb. burst) hoses to drive motors. Drive motors change fluid power to mechanical power and transmit it through #50 chain to the rolls. We drive both 10" diameter rolls. This gives us not only the best traction in the roller business, but only 4.2 lbs. per square inch of weight. Compaction is not an issue at 4.2 P.S.I. (a 200 lb. person = 12.5 P.S.I.)

### **Compaction is Never a Problem**

4.2 P.S.I. puts compaction at the lowest possible level. We want to smooth out the surface, not change it or compact it. Both rollers can be filled with water which will add approximately 200 lbs. and 1.4 P.S.I. to the already 4.2 P.S.I. = 5.6 P.S.I. for rolling out frost heaves, tees or after verti-draining.

The Salsco Roller is very user friendly, with automotive type steering and smooth pedal controls. Operators spend very little time getting comfortable with this machine, usually before the first green is done.

The Salsco Greens Roller comes standard with it's own trailer. When not in use with the Greens Roller, it can be used for many other tasks. An example would be for transporting greens mowers from green to green.

REV. 2/04

### **MACHINE REGISTRATION**

### MANUFACTURED BY:

SALSCO, INC. 105 School House Rd., Cheshire, CT 06410 800-872-5726, 203-271-1682, 203-271-2596 (Fax) sales@salsco.com www.salsco.com

#### THIS MANUAL COVERS MODEL (s): MODELS 09010 & 09055, GAS GREENS ROLLER

This company reserves the right to discontinue, add improvements to, or change the design of any model or product at any time without obligation to improve existing machines, either by changing the design or adding new parts.

It has been and will continue to be the policy of SALSCO to update existing machines at its own discretion. Whenever possible, new designs will be made in such a way that they can be "Retro Fit" if so desired.

Record in the space provided below the model and serial number of this unit. Please retain these numbers for future reference.

No parts orders will be accepted **WITHOUT MODEL NUMBERS OR PART NUMBERS.** All part numbers are listed in this manual.

Serial Number

Model Number

NOTE: Be sure to complete your warranty card. This will insure immediate processing of any warranty claims.

REV. 2/04

### **READ AND UNDERSTAND THIS MANUAL BEFORE STARTING MACHINE**

### **SAFETY INSTRUCTIONS**

- 1. NEVER leave unit running while unattended.
- 2. NEVER park on a green for any reason.
- 3. NEVER go down steep hills sideways. ALWAYS approach hills straight on.
- 4. **NEVER** change your mind mid-way down a steep incline. Once you've started down a steep incline, change direction only with the greatest of care and gentlest touch.
- 5. Allow engine to cool for several minutes before filling with fuel, since fuel tank is over the engine.

### **OPERATING INSTRUCTIONS**

- 1. Check that the unit has been serviced and all fluids are checked and topped off.
- 2. Check all hydraulic hose fittings.
- 3. Push fuel shut off switch to on position.
- 4. Push choke to full on position
- 5. Push throttle to just above idle.
- 6. Turn on/off switch to on position.
- 7. You should start engine from seat position. Just reach down to engine controls. Keep feet off pedals. Hydrostatic drive should come to neutral when engine starts.
- 8. Pull rope and engine will come to life. Hydrostatic transmission should come to neutral when engine is started. **REMEMBER: RIGHT PEDAL TO GO RIGHT, LEFT PEDAL TO GO LEFT.**
- 9. Slide choke to full off position.
- 10. Once unit is running at just above idle, push pedal down slowly. Unit will begin to move. Drive it out of trailer on to grass area.
- 11. Since the unit is hydrostatic, engine should run at full R.P.M. and speed should be controlled by pressure on the pedal.

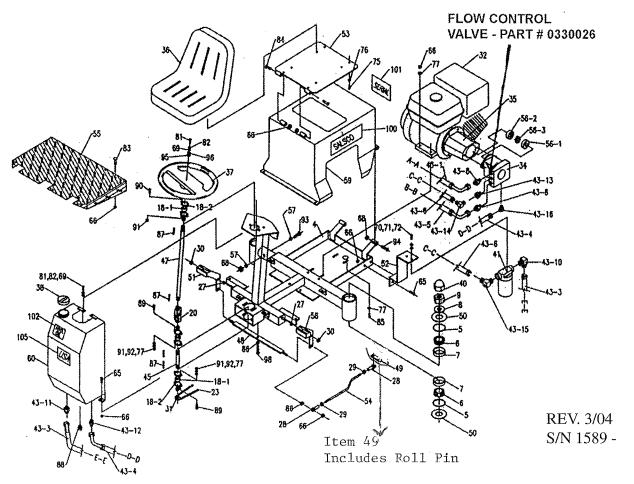
### HINTS:

- 1. **KEEP BOTH FEET ON PEDALS AT ALL TIMES.** By keeping your heels planted and moving your toes to change direction, you have smooth control left to right.
- 2. If you roll the same direction as green was mowed, it's easy to follow the lines. This helps a new operator do a fine job sooner.
- 3. To insure longer life to your unit, when changing direction do so smoothly.

- 1. Check all hydraulic hoses **DAILY**, or before each scheduled use, for wear and any signs of chaffing. **REMINDER:** Drive motor hoses should be treated as wear items and should be replaced on a yearly basis.
- 2. Check all fittings for any signs of leaking **DAILY**, or before each scheduled use.
- 3. Check all grease fittings as listed below on a **WEEKLY** basis, and grease as necessary. (Add grease till grease leaks slightly from fitting.)
  - Bearings on roll housings Quantity 4
  - Pivot bearing on main housing Quantity 2
  - U-Joint on steering shaft Quantity 1
- 4. Check engine to manufacturers specifications and maintenance. THIS ENGINE HAS AN OIL SHUT OFF SWITCH. CHECK OIL LEVEL FREQUENTLY AS THE UNIT WILL STALL ON INCLINES IF OIL LEVEL IS LOW.
- 5. Fill hydraulic tank to 4-6" below filler cap. Be sure to tighten cap till cap seals.
- 6. After approximately **1 WEEK** of use, **and then every 2 WEEKS thereafter**, check drive chains one on each side on roller drive motor. Pivot motor to tighten chain. <u>NOTE: Check and adjust the tension of both drive motor chains on a regular basis. If chains are not tight, this could cause severe sprocket wear and possible breakage.</u>
- 7. After approximately **1 WEEK** of use, **and then every 2 WEEKS thereafter**, check chains on steering. Adjust as needed.
- 8. Pivot for articulating steering should be tight, **with no play,** much the same as wheel bearings on cars.
- 9. Keep unit clean. Should rust form on rolls, simply drive the unit on a rough area till rolls are clean.
- 10. Oil & Filter Type It has been determined that your Salsco machine will perform better by using a 25 micron filter. Salsco recommends using Mobil DTE 26 or Citgo HYD 68, non-detergent hydraulic oil, or their equivalents. The oil should have a viscosity rating of at least 100 SSU. While this is not a necessity, it will improve the overall performance of your machine. Salsco is now using this filter and hydraulic oil on all our machines using hydraulics.

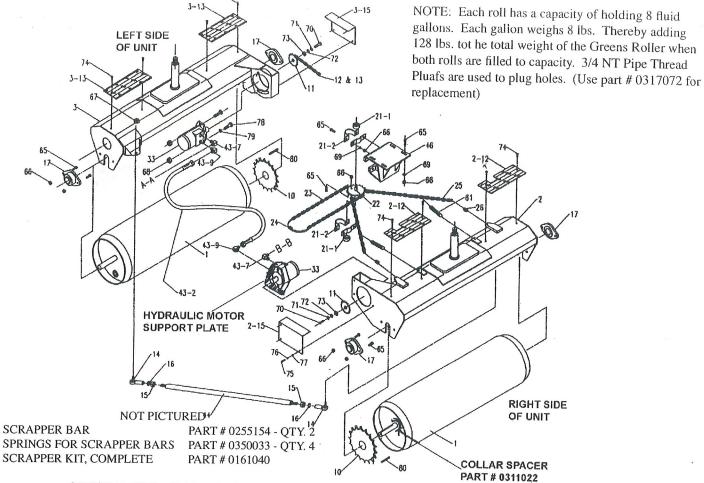
SAFETY IS A PRIME CONCERN AT SALSCO AND THE SAFETY DECALS ON YOUR MACHINE ARE A HIGHLY VISIBLE AND CONSTANT REMINDER TO ALL OPERATORS. REPLACEMENT SAFETY DECALS MAY BE OBTAINED BY CALLING SALSCO @ 1-800-872-5726, OR THE DEALER IN YOUR AREA.

## MAIN FRAME & HYDRAULIC ASSEMBLIES - DRAWING #1



Item#	Part #	Description	Qty.	Item#	Part #	Description	Qty.	Item	# Part #	Description	Qty.
4	0219030	Frame	1	43-8	0317030	Adapter	2	71	0353001	Lock Washer	2
5	0343005	O Ring	4	43-10	0317079	90° Elbow	1	72	0353125	Flat Washer	2
6	0303015	Cone Bearing	4	43-11	0317062	Str. Adapter	1	75	0346102	Hex Screw	4
7	0303016	Bearing Cup	4	43-12	0317050	Str. Adapter	1	76	0353002	Lock Washer	4
8	0353106	Flat Washer 7/8	2	43-13&14	0317064	Fitting, Hyd.	2	77	0353126	Flat Washer	10
9	0338060	Jam Nut 7/8	2	43-15	0317214	90° Elbow	1	81	0346203	Hex Screw	3
18-1	0303023	Bearing Insert	3	43-16	0317029	90° Elbow	1	82	0353003	Lock Washer	3
18-2	0303005	Flangette 3/4	3	45		Lower Shaft	1	83	0346228	Carriage Bolt	4
20	0313015	U-Joint (Inc. 45 & 47)	1	47		Steering Shaft	1	84	0346217	Hex Screw	2
23	0309012	Chain #40, 103 Links	1	48	0232019	Forward Lever	1	85	0346206	Hex Screw	4
27	0303020	Flanged Bushing	2	49	0233018	Pump Lever	1	86	0338052	Jam Nut	2
28	0303019	Rod End	2	50	0453117	Washer	4	87	0431004	3/16 Sq. Key x 1"	4
29	0338059	Jam Nut 3/8-24	2	51	0268002	Right Foot Pedal	1	88	0317070	1/4 NPT Plug	1
30	0311018	3/8 Collar	2	52	0206131	Filter Bracket	1	89	0346129	Carriage Bolt	4
31	0351003	Sprocket 40B12	1	53	0241446	Seat Mtg. Plate	1	90	0346127	Carriage Bolt	2
32	0337021	Honda, 8 hp	1	54	0423023	Connecting Rod	1	91	0338101	Lock Nut	6
34	0330146	Hydraulic Pump	1	55	0441448	Foot Plate	1	92	0353044	Lock Washer	4
35	0328059	Bell Housing	1	56-1	0313005	Hub, 15 mm Bore	1	93	0346412	Hex Screw	1
36	0347003	Seat Only	1	56-2	0313003	Hub, 1" Bore	1	94	0346414	Hex Screw	2
*	0347005	Seat Slides (Set)	1	56-3	0313004	Spider Coupling	1	95	0353106	Flat Washer	2
37	0336052	Steering Wheel	1	57	0449038	Spacer	2	96	0353104	Flat Washer	_2
38	0318004	Fuel Cap	1	58	0268001	Left Foot Pedal	1	98	0346416	Tap Bolt	1
40	0338405	Nut Cap	2	59	0228060	Engine Housing	1	99	0431400	Key, 5mm Sq. x 1"	1
41	0318022	Filter & Housing	1	60	0252005	Hydraulic Tank	1	100	0314012	Salsco Decal	2
*	0318023	Filter Only	1	65	0346204	Hex Screw	4	101	0314051	Serial # Decal	1
43-1	0327024	Hose 1/2 x 36	1	66	0338102	Lock Nut	16	102	0314035	Oil Level Decal	1
43-3	0327026	Hose 5/8 x 52	1	68	0338104	Lock Nut	3	103	0314007	U.S.A. Decal	1
43-4	0327313	Hose 3/8 x 39	1	69	0353127	Flat Washer	3	104	0314046	Caution Decal	1
43-5	0327028	Hose 1/2 x 31	1	70	0346004	Hex Screw	2	105	0314019	Flag Decal	1
43-6	0327298	Hose 1/2 x 16	1		-6-						

# **ROLL & ROLL HOUSING ASSEMBLIES - DRAWING # 2**



**OPTIONAL KITS - CALL FACTORY** 

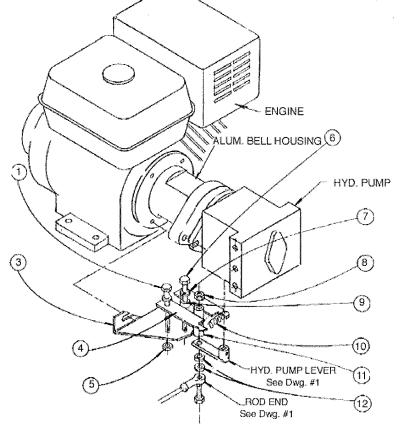
BRUSH KIT LIGHT KIT TOURNAM ROLL KIT SPIKE/AIR KIT

### REV. 3/04 S/N 1589 -

I <u>tem</u> #	Part #	Description	Qty.	Item#	Part #	Description	0.1
1	0167007 =	Roll	2	43-7	0017053	Elbow, 90° Long	Qty.
2	0228057	Roll Housing (Steering)	1	43-9	0317250	Elbow, 90°	2
2-12	0441449	Plate with Notch	2	44	0145008	Tie Rod	2
2-15	0421029	Guard	1	46	0206120	Steering Bracket	1
3	0228058	Roll Housing (Oscilating)	ľ	61	0350009	Extension Spring	1
3-13	0441434	Plate	2	62	0449040	Spacer Tube 5/8" Long	2
3-15	0421029	Guard	1	63	0449041	Spacer Tube 1 5/16" Long	2
10	0351012	Sprocket, Roll	2	64	0449042	Spacer Tube 3 1/2" Long	2
11	0351013	Sprocket, Motor	2	65	0346204	Hex Screw, 3/8" x 1 1/4"	2
12	0309011	Chain, #50, 52 Links	2	66	0338102	Lock Nut, 3/8-16	17
13	0309008	Connecting Link #50	2	67	0338102	Lock Nut, 1/2-20	17
14	0303017	Rod End	2	68	0338108		2
15	0338058	Jam Nut 1/2-20	2	69	0353127	Lock Nut, 1/2-13	4
16	0353015	Lock Washer 1/2	2	70	0346004	Flat Washer, 3/8"	6
17	0303018	2-Bolt Flange Bearing	4	70	0353001	Hex Screw, $1/4$ " x $3/4$ "	2
21-1	0303023	Bearing Insert	2	72	0353125	Lock Washer, 1/4"	2
21-2	0303024	Pillow Block	2	72	0353201	Flat Washer, 1/4"	2
22	0251014	Sprocket & Sharf	1	74	0336182	Fendr Washer, 1/4"	2
23	0309012	Chain # 40, 103 Links	1	75		Button Screw, 5/16" x 1/2"	8
24	0309006	Conncecting Link #40	î	76	0346102	Hex Screw, 5/16" x 3/4"	3
25	0309013	Chain #50, 68 Links	1	70	0353002	Lock Washer, 5/16	3
26	0309008	Connecting Link #50	2	78	0353126	Flat Washer, 5/16	3
33	0330139	Hydraulic Motor	2	78	0346405	Hex Screw, 1/2" x 1 3/4"	4
43-2	0327025	Hose Assy, 1/2" ID x 32 1/2"	1	00	0353129	Flat Washer, 1/2"	2
			· -7-	- 00	0331114	Sq. Key, 1/4" x 1 1/4"	2

## GAS GREENS ROLLER - HYDRAULIC PUMP, SELF-CENTERING KIT

\*\*\* NOTE: TO ORDER COMPLETE KIT WITH ALL PARTS AS LISTED USE PART # 0206580 AND SPECIFY THAT THE COMPLETE KIT IS NEEDED

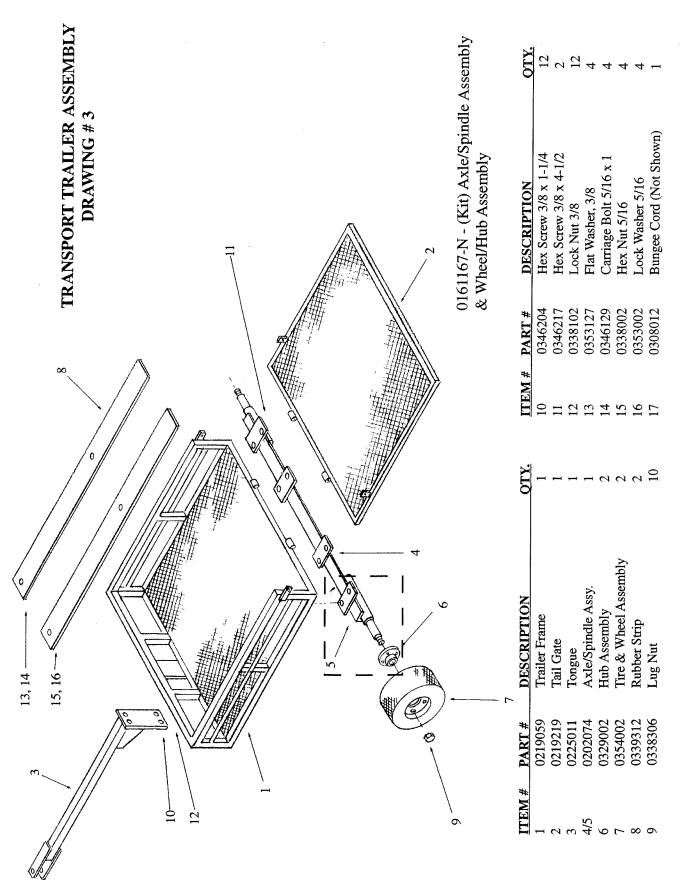


I	tem #	Description	Part #	Qty.
	1	Bolt, Hex Head	0346203	3
* * *	3	Bracket	0206580	1
	4	Lever, Forward/Reverse/Neutral	0433140	2
	5	Jam Nut, Hex	0338052	2
	6	Bolt, Hex Head	0346203	1
	7	Washer, Split Lock	0353003	3
	8	Nut, Stover Lock	0338152	1
	9	Spacer, Stop	0449161	1
	10	Spring, Extension	0350041	1
	11	Spacer, Forward/Reverse/Neutral	0449160	1
	12	Washer, Split Lock	0353003	2

The following parts are supplied separately for installation to Bell Housing

2 - Bolts, 3/8" x 1-1/2"	-	Part # 0346247
2 - Washers	-	Part # 0353111

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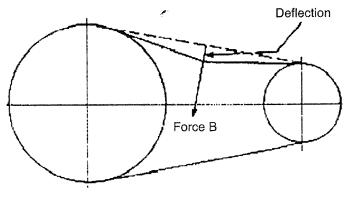
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# **Bolt Torque Info**

	G	Grade 5			Grade 8		
Size		Torque	(ft-lbs)		Torque (ft-lbs)		
	Clamps (lbs)	dry	oiled	Clamps (lbs)	dry	oiled	
1/4-20	2000	8	6	2850	12	9	
1/4-28	2300	10	7.5	3250	14	10	
5/16-18	2250	17	13	4700	25	18	
5/16-24	3700	19	14	5200	25	20	
3/8-16	4950	30	23	7000	45	35	
3/8-24	5600	35	25	7900	50	35	
7/16-14	6800	50	35	9550	70	55	
7/16-20	7600	55	40	10650	80	60	
1/2-13	9000	75	55	12750	110	80	
1/2-20	10250	90	65	14375	120	90	
9/16-12	11600	110	80	16375	150	110	
9/16-18	13000	120	90	18250	170	130	
5/8-11	14400	150	110	20350	220	170	
5/8-18	16375	180	130	23000	240	180	
3⁄4-10	21300	260	200	30100	380	280	
3⁄4-16	23800	300	220	33500	420	320	

# Torque and Clamp loads for grade 5 and 8 fasteners.

Drive Belt Tension Measurement by Deflection



Deflection should be 3/8" when 8-12 lbs. push is applied at "B"

O:\Manuals\bolt torque info sheet.doc Revised 8/04

### WARRANTY POLICY

Your Salsco Commercial or Turf Equipment product is a commercial type product and is normally manufactured and sold for commercial or industrial use. <u>Salsco will, for the original purchaser, for one (5) years from the date of purchase (90 days if used for rental purposes) repair or replace, free of charge, any part or parts found to be defective in material, workmanship or both.</u> Any transportation or shipping charges will be borne by the purchaser. If, during the warranty period stated above, the product does not function properly due to defect, simply contact Salsco and follow the Warranty Procedures included in this manual.

This warranty <u>does not</u> include incidental or consequential damages and is exclusive of any implied warranties.

This warranty <u>does not</u> cover normal maintenance parts, including, but not limited to hoses, chains, belts, filters, lubricants, etc.

This warranty <u>does not</u> include parts or components, which are covered under the original manufacturer warranty, including, but not limited to engines, pumps, and motors.

### WARRANTY PROCEDURE

In order for Salsco to process your warranty claims in a timely manner you must follow the simple procedures listed below:

#### MACHINE OR PART FAILURE

- a) Call our service department for helpful instruction on how to correct or repair the problem. Preventive maintenance will also be suggested.
- b) Fill in all information requested on warranty claim form, a copy of which is included in this manual, (date of purchase, company name, address, etc.).
- c) List all parts used. Make sure part numbers are correct. You can obtain these from your manual. Any parts that you believe to be defective or any parts that break should be retained for possible inspection until after the warranty has been paid or part has been replaced.

### PLEASE NOTE: Warranty Claims will not be processed if Warranty Cards and Dealer Delivery Reports have not been returned to Salsco

### PREVENTIVE MAINTENANCE IS YOUR BEST INSURANCE AGAINST EQUIPMENT FAILURE. BE SURE TO READ THIS MANUAL, ESPECIALLY THE MAINTENANCE, OPERATING AND CAUTION SECTIONS.

SALSCO, INC., 105 School House Rd., Cheshire, CT 06410 800-872-5726, 203-271-1682, 203-271-2596 (Fax) salscoinc@AOL.com, <u>www.salsco.com</u>

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SALSCO, INC.		PI	hone: (203) 271		
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Cheshire, CT 06410			ales@salsco.co	m, www.s	salsco.com
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E-mail:	Fax:		Date Received:		
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			Date Rejected:		·····
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Name:	Phone:		Dir. Del. Report	t on File:	
E-mail:	Fax:		Warranty Card or	n File:	
Address:			Part(s) Total:		
			Labor Total:		
			Total Approved:		
L EQUIP/WARRANTY INFORMAT	ION: (Must be complete)		Approved/Reject	ad By:	
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Model #: Serial #:	Dato Funda.		Reason for Rejec	ation	
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Warranty Claim/Work Order #:	<u>.</u>				
Was a Salsco Return Authorizatio	n # issued for repair parts or				
return of parts? YES NO	If yes, RA #				
Probable Cause of Failure: (The w	and a second				
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Total Labor Hours to Repair:	<i>f</i>	PRINTED NAME			
PARTS REQUIRED FOR REPAIR				*****	a fan de ferste fan ferste
SALSCO PART# -Description		Qty	y. Price Ea. Tota	l Inv.#	
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	Fill in all information requested on		orm.		

INCOMPLETE FORMS CANNOT BE PROCESSED & WILL BE RETURNED

List all parts used. Make sure part numbers are correct. Any parts that you believe to be defective or any parts that break should be retained for possible inspection until after the warranty has been paid or part has been replaced.

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DEALER DELIVERY REPORT								
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DEALER			4 -	CITY		STATE	<u></u>	ZIP
PURCHASER (Last )	Name or Comp	any) (First Name	) (Middle Name	ADDRESS	Cľ	ry 51	ATE	ZIP
The undersigned de carefully inspected, a purchaser; that both explained to the purc were given to the pur operating instruction	djusted and the operation haser; and the schaser and h	prepared for del on and mainten at a copy of the ( is attention calle	ivery before deli ance of the mad Owner's Instructi d to Our Warran	ivery to the chine were ion Manual aty and any we	above-described a copy of the Ow said Instruction	purchaser certifies th machine have been ex ner's Instruction Man Manual and Caution explain-and,make.Sals	plained to him; ackr uat and Our Warran Notes. I also under	nowledges receipt of nty Policy printed in
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NO. 8204	Phone	MOD 1. DATE PUF 2. PURCHAS 3. PURCHAS 4. DEALER _ 5. DEALER A 6. WILL THIS	EL - SA ACHASED: ER: ER ADDRESS DDRESS: S EQUIPMENT	ALSCO LIMI	TED WARRANT	Phone WNER'S COPY PIN SERIAL I Y CARD	NO.	
	Phone	MOD 1. DATE PUF 2. PURCHAS 3. PURCHAS 4. DEALER 5. DEALER A 6. WILL THIS 7. DID DEAL SAFE OPE	EL - SA CHASED: ER: ER ADDRESS DDRESS: S EQUIPMENT LER SERVICE RATION?	ALSCO LIMI	TED WARRANT	Phone WNER'S COPY PIN SERIAL I Y CARD U YES TRUCT YOU IN U YES	NO.	
	Phone	MOD 1. DATE PUF 2. PURCHAS 3. PURCHAS 4. DEALER 5. DEALER A 6. WILL THIS 7. DID DEAL SAFE OPE	EL - SA CHASED: ER: ER ADDRESS DDRESS: S EQUIPMENT LER SERVICE RATION?	ALSCO LIMI	TED WARRANT	Phone WNER'S COPY PIN SERIAL I Y CARD U YES TRUCT YOU IN U YES AL''AND SAFETY	NO.	
	Phone	MOD 1. DATE PUF 2. PURCHAS 3. PURCHAS 4. DEALER _ 5. DEALER A 6. WILL THIS 7. DID DEAL SAFE OPE 8. DID YOU	EL - SA CHASED: ER ADDRESS DDRESS: S EQUIPMENT LER SERVICE RATION? RECEIVE AN	ALSCO LIMI	TED WARRANT	Phone WNER'S COPY PIN SERIAL I Y CARD U YES TRUCT YOU IN U YES AL''AND SAFETY	NO. □ NO ITS CARE AND □ NO PAMPHLET? □ NO	
	Phone	MOD 1. DATE PUF 2. PURCHAS 3. PURCHAS 4. DEALER _ 5. DEALER A 6. WILL THIS 7. DID DEAL SAFE OPE 8. DID YOU NOTIO	EL - SA CHASED: ER ADDRESS DDRESS: S EQUIPMENT LER SERVICE RATION? RECEIVE AN CEE	ALSCO LIMI	TED WARRANT	Phone WNER'S COPY PIN SERIAL I Y CARD U YES TRUCT YOU IN U YES AL'AND SAFETY U YES Purchase	NO. NO ITS CARE AND NO PAMPHLET? NO NO TO THE FACTOR	- Y

-11-

## SERVICE RECORD

If kept properly, this schedule will help track problems in the future.

	4 <u>997-2979</u> 00-2000-20092000				Total Hours
Date	Qty.	Part #	Description of Work Done	Hours Used	to Date
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MODEL # \_\_\_\_\_

S/N\_\_\_\_

DATE PURCHASED:\_\_\_\_\_

- 12 -