



AMS-ACTUATOR MOTOR SWITCH  
 ALM-ALARM - LOW BATTERY  
 BAT-BATTERY (12VDC)  
 CB1-CIRCUIT BREAKER 1  
 CB2-CIRCUIT BREAKER 2  
 CB3-CIRCUIT BREAKER 3  
 CB4-CIRCUIT BREAKER 4  
 CPS-COOLANT PUMP SWITCH  
 EMS-ELECTROMAGNET SWITCH  
 ESS-EMERGENCY STOP SWITCH  
 FTR-LINE FILTER  
 GMS-GRINDING MOTOR SWITCH  
 LVR-LOW VOLTAGE RELAY  
 MAG-MAGNETIC STARTER  
 MCB-MAIN CIRCUIT BREAKER  
 PWR-AC TO DC POWER SUPPLY  
 REL-GRINDING MOTOR RELAY  
 SCB-SECONDARY CIRCUIT BREAKER  
 SSS-SYSTEM START SWITCH  
 TB1-TERMINAL STRIP 1  
 TB2-TERMINAL STRIP 2  
 TBG-TERMINAL BLOCK GREY  
 TBW-TERMINAL BLOCK BLUE  
 TMS-TRAVERSE MOTOR SWITCH  
 TSP-TRAVERSE SPEED POT  
 TDC-TRAVERSE DRIVE CONTROL  
 UPS-UNINTERRUPTIBLE POWER SUPPLY

LIMITS IF NOT SPECIFIED		MATERIAL	
0	+0.03	1	SSA
.00	+0.01	REV	ECO
.000	+0.005	RELEASE FOR PRODUCTION	
ANGULAR	±1°	ISSUE AND CHANGE RECORD	
DIA. TOLERANCE FOR DRILLED HOLES		DATE	
0 - .125	+0.002 - .000	BY	
.126 - .500	+0.003 - .000	DATE	
.501 - LARGER	+0.005 - .000		
DO NOT SCALE		PART NO.	
SCALE	SPEC. NO.	8/12/15	

WIRING DIAGRAM 672

FOLEY-UNITED

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