



CB1-CIRCUIT BREAKER 1
 CB2-CIRCUIT BREAKER 2
 CB3-CIRCUIT BREAKER 3
 CB4-CIRCUIT BREAKER 4
 CPS-COOLANT PUMP SWITCH
 OSS-DOOR SAFETY SWITCH
 ESS-EMERGENCY STOP SWITCH
 FTR-LINE FILTER
 GMS-GRINDING MOTOR SWITCH
 LVR-LOW VOLTAGE RELAY
 MAG-MAGNETIC STARTER
 MCB-MAIN CIRCUIT BREAKER
 PX1-LEFT PROXIMITY SWITCH
 PX2-RIGHT PROXIMITY SWITCH
 REL-GRINDING MOTOR RELAY
 SSS-SYSTEM START SWITCH
 TB1-TERMINAL STRIP 1
 TB2-TERMINAL STRIP 2
 TBG-TERMINAL BLOCK GREY
 TBW-TERMINAL BLOCK BLUE
 TSP-TRAVERSE SPEED POT
 TDC-TRAVERSE DRIVE CONTROL

LIMITS IF NOT SPECIFIED		MATERIAL			
.0	+ .03	2	016 UPDATED LINE FILTER	J40	5-28-08
.00	+ .01	1	008 RELEASE FOR PRODUCTION	J40	2-28-08
.000	+ .005	REV	E00 ISSUE AND CHANGE RECORD	BY	DATE
ANGULAR	± 1°				
DIA. TOLERANCE PER DRILLED HOLES					
0 - .125	+ .002 - .000				
.126 - .500	+ .003 - .000				
.501 - LARGER	+ .005 - .000				
FINISH					
DO NOT SCALE					
SCALE	SPEC. NO.				

FOLLEY-UNITED		DR: G. VEENKALL		PART NO.	
		2-28-08		6724505	
		APP: J. DIECK			
		2-28-08			
		2-28-08			

WIRING DIAGRAM 672