

# 6707535 RAIL BELLOWS INSTRUCTION SHEET

## 6707535 RAIL BELLOWS INSTRUCTION SHEET

The RAIL REPLACEMENT BELLOWS may differ slightly from the RAIL BELLOWS originally installed on your equipment. The change is the option to use the Velcro® fastening system instead of screws to attach the RAIL BELLOWS to the ADJUSTABLE ELECTROMAGNET ASSEMBLY. The Velcro® makes it easier to pull back the RAIL BELLOWS to clean the WIDE MACHINED RAIL and lubricate the bearings of the ADJUSTABLE ELECTROMAGNET ASSEMBLY.

### Option 1: Mounting Instructions with the original screw fasteners:

1. Remove the screw fasteners and discard the old RAIL BELLOWS.
2. Peel, remove, and discard the Velcro® from the ends of the RAIL BELLOWS.
3. Fasten the new RAIL BELLOWS using the original fasteners.

### Option 2: Mounting Instructions with the Velcro® fastening system:

1. Remove the screw fasteners and discard the old RAIL BELLOWS.
2. Use alcohol on a clean cloth to remove any grit, dust, and oily residue from the metal surfaces where the RAIL BELLOWS will be attached.
3. Dry the metal surfaces.
4. Trim the Velcro® to fit around the heads of the screws that fasten the BEARING BLOCK LOCK BLOCK and ENDPLATE to the ADJUSTABLE ELECTROMAGNET ASSEMBLY.
5. Remove the white backing tape from the Velcro®.
6. Firmly press the Velcro® end of the RAIL BELLOWS to the BEARING BLOCK LOCK BLOCK.
7. Attach the opposite end of the RAIL BELLOWS to the WIDE MACHINED RAIL using the original fasteners (the socket head capscrew and flat washer that you removed in STEP 1).
8. Repeat the process on the RAIL BELLOWS on the other side of the ELECTROMAGNET ASSEMBLY.

