



- 67045232  
9-12-97
- CABLE  
— WIRE CONNECTION  
— TERM. TO TERM. CONNECTION
- AMS - ACTUATOR MOTOR SWITCH
  - B01 - BRIDGE DIODE ACTUATOR
  - B02 - BRIDGE DIODE MAGNETS
  - CB1 - CIRCUIT BREAKER-15 AMP
  - CPS - COOLANT PUMP SWITCH
  - DSS - DOOR SAFETY SWITCH
  - EMS - ELECTROMAGNET SWITCH
  - ESS - EMERGENCY STOP SWITCH
  - FU1 - FUSE 1 1 AMP
  - FU2 - FUSE 2 2 AMP
  - FU3 - FUSE 3 15 AMP
  - GMS - GRIND MOTOR SWITCH
  - LVR - LOW VOLTAGE RELAY
  - MAG - MAGNETIC STARTER
  - PX1 - TRAVERSE PROX RH
  - PX2 - TRAVERSE PROX LH
  - RE1 - RELAY 1
  - RE2 - RELAY 2
  - SSS - SYSTEM START SWITCH
  - TDC - TRAVERSE DRIVE CONTROL
  - TF1 - TRANSFORMER 1 (MAGNETS)
  - TF2 - TRANSFORMER 2 (ACTUATOR)
  - TMS - TRAVERSE MOTOR SWITCH
  - TSP - TRAVERSE SPEED POT

LIMITS IF NOT SPECIFIED		MATERIAL AS NOTED			
.0	+ .03	2	DWG WIRE 110 WAS 54.110055-- WAS 110PR-- S505-- WAS 59PR--		
.00	+ .01	1	DWG RELEASE FOR PRODUCTION		
.000	+ .005	REV	ECO		
ANGULAR ± 1°		ISSUE AND CHANGE RECORD			
DIA. TOLERANCE FOR DRILLED HOLES		670 WIRING DIAGRAM			
0 - .125				DR: G. VERENDALL	9-11-01
.125 - .500				CK: J. DIECK	9-11-01
.501 - 1.000		APP: J. DIECK	9-11-01		
SCALE		PART NO. 6704536			
SPEC NO.		POLY-UNITED			