## 6509250 BELLOWS INSTRUCTION SHEET

The replacement Bellows may differ slightly from the Bellows originally installed on your equipment. The two changes are the integrated Bellows Cover Brackets and the Velcro<sup>®</sup> Fastening System.

Mounting Instructions:

- 1. Remove the fasteners and discard the old Bellows and Bellows Cover Brackets on each end.
- 2. Fasten the new Bellows with the same fasteners or use the Velcro<sup>®</sup> installed on the Bellows. If you do not wish to use the Velcro<sup>®</sup>, simply remove it from the end of the Bellows and use the original fasteners to mount the Bellows.
- 3. Before applying the Velcro<sup>®</sup>, use alcohol on a clean cloth to remove any grit, dust, and oily residue from the metal surfaces near the Bellows' attachment areas. Dry the metal surfaces.
- 4. Trim the Velcro<sup>®</sup> to fit around the screws that fasten the End Bracket to the Carriage.
- 5. Remove the white backing tape from the Velcro<sup>®</sup> and firmly press one end of the Bellows to the Bracket mounted on the Carriage and the other end to the Fixed Traverse Base End Bracket.



 The Fixed Traverse Base End Bracket side
of the Bellows. Discard the old bellows and the End Plate Bracket.

