

Front Tooling Kit Instructions

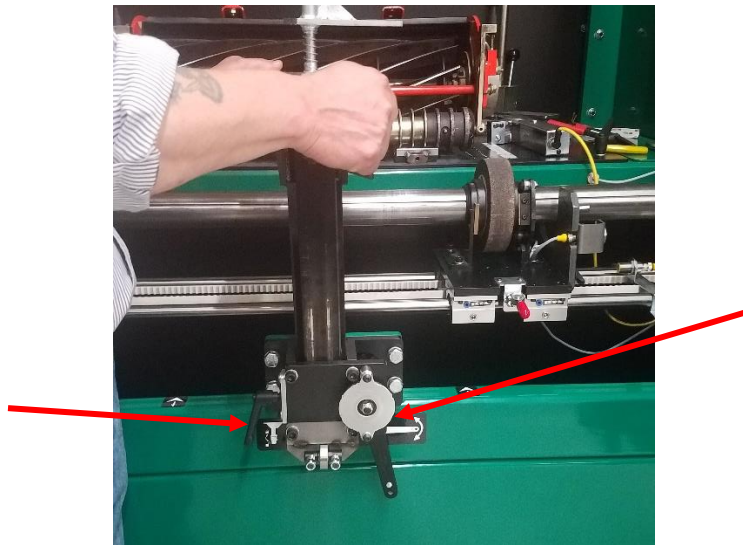
Issue Date: September 2019

The following sheets will show how to install the front tooling spring kit. If you have any concerns or issues please contact us immediately.

The Kit includes a spacer plate and a bearing bracket. When installed this will support the front tooling and allow it to stand more vertical when loaded with a reel. The tooling being vertical is critical to the lock clamp working correctly.

Step 1:

Install the front spacer plate. To install the plate, remove the front tooling by loosening the lock handle and using the ratchet handle to raise the tooling until the entire front tooling can be removed. (If you cannot remove it at this point you may need to remove the left side lock handle and plate)

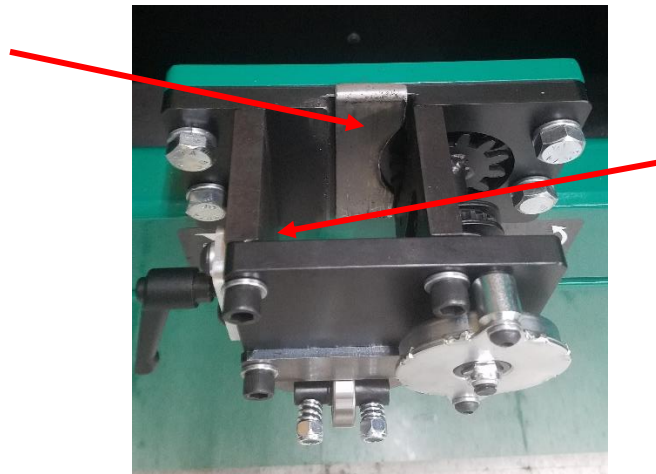


Step 2:

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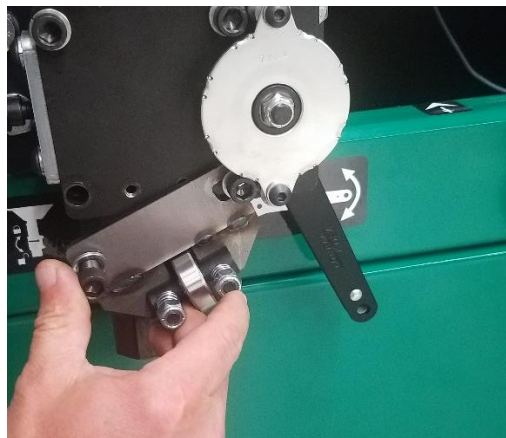
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Install the spacer plate in the slot on the rear front tooling clamp plate. Then reinstall the front tooling assembly. When installing, make sure the wedge block is pushed back against the lock handle, if this is not tight against the handle it will prevent the front tooling from being installed.



Step 3:

Install the front bearing bracket assembly. Then remove the left side lower bolt and loosen the right-side lower bolt on the front tooling to allow the bracket to slip behind the lock washer.

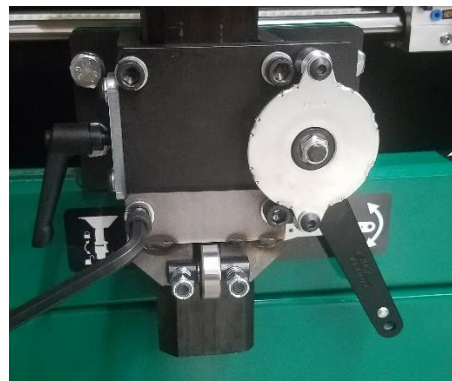
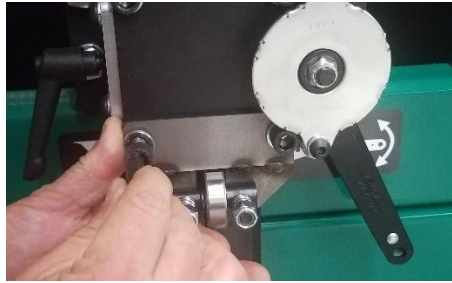


The bracket is slotted so install the bracket behind the right lower screw and washer and reinstall the left lower bolt to lock into place.

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Tighten both screws, this should preload bearing against the front tooling tube.



If you have questions or concern please contact Foley United Customer Service

Foley Company
393 Troy Street
River Falls, WI 33333
Attention: Greg Laschansky
GregLaschansky@foleyco.com
715.316.9529