



Install the Vacuum Hose Bracket- 6509269 (See Fig. 1).

Remove the vacuum access door and set aside. Set the Vacuum Assembly next to the left leg with the pressure relief valve centered on the vacuum access hole facing out. Install the adapters onto the grinding head end of the hose. Install the hose, feed it from the top of the vacuum through the hose bracket and plug it into the hole in the grinding head housing. Install the vacuum into the vacuum cavity in the grinder, again with the pressure relief valve centered in the vacuum access hole facing out. (If your door does not have a vacuum access hole order panel 6329539). Connect the vacuum cord, route it to the female receptacle labeled vacuum and routed near the vacuum. (Older models will need a 6 to 8 foot extension cord between the control panel cord and the vacuum cord.)

Install the new vacuum access door fitting the hole in the door around the pressure relief valve. Install the warning decal on the outside of the door immediately above the vacuum relief valve.

The vacuum must be cleaned periodically (approximately every 10 reels).