



- CB1 - CIRCUIT BREAKER 1 15 AMP
- CB2 - CIRCUIT BREAKER 2 4 AMP
- DSS1 - FRONT DOOR SAFETY SWITCH
- DSS2 - REAR DOOR SAFETY SWITCH
- ESS - EMERGENCY STOP SWITCH
- FTR - LINE FILTER
- GMS - GRINDING MOTOR SWITCH
- ICB - INFEEED CONTROL BOARD
- IJS - INFEEED JOG SWITCH
- ISS - INFEEED SPEED SWITCH
- LVR - LOW VOLTAGE RELAY
- MAG - MAGNETIC STARTER
- MCB - MAIN CIRCUIT BREAKER
- PWR - 24V POWER SUPPLY
- PX1 - RIGHT PROXIMITY SWITCH
- PX2 - LEFT PROXIMITY SWITCH
- PX3 - FINGER PROXIMITY SWITCH
- REL - GRINDING MOTOR RELAY
- RSS - REVERSE SELECTOR SWITCH
- RTP - RELIEF TORQUE POT
- SCB - SECONDARY CIRCUIT BREAKER
- SDC - SPIN DRIVE CONTROL
- SMS - SPIN MOTOR SWITCH
- SRS - SPIN ROTATION SWITCH
- SSM - SAFETY SWITCH MONITOR
- SSP - SPIN SPEED POT
- SSS - SYSTEM START SWITCH
- STS - SPIN/TORQUE SELECTOR SWITCH
- TB1 - TERMINAL STRIP 1
- TB2 - TERMINAL STRIP 2
- TBG - TERMINAL BLOCK GREY
- TBW - TERMINAL BLOCK BLUE
- TDC - TRAVERSE DRIVE CONTROL
- TMS - TRAVERSE MOTOR SWITCH
- TSP - TRAVERSE SPEED POT

REV	015	RELEASE FOR PRODUCTION	DATE	7-22-13
REV	016	ISSUE AND CHANGE RECORD	DATE	

WIRING DIAGRAM - 632 MANUAL
(24V INFEEED)

DR: G. VEENDALL	7-22-13	PART NO.	6324576
CK: G. VEENDALL	7-22-13		
APPR: G. VEENDALL	7-22-13		

FOLEY-UNITED

OPTIONAL
ELECTRIC WINCH
W139