



- CB42- 4-AMP CIRCUIT BREAKER (SPIN)
- CB28- 15-AMP CIRCUIT BREAKER (GRIND)
- CB13- 2-AMP CIRCUIT BREAKER (DC POWER)
- CB32- 3-AMP CIRCUIT BREAKER (TRAVERSE)
- ESS - EMERGENCY STOP SWITCH
- FTR - FILTER
- INP - INPUT TERMINAL BLOCK
- LVR - LOW VOLTAGE RELAY
- MAG - MAGNETIC STARTER
- MCB - MAIN CIRCUIT BREAKER 20 AMP
- PLC - PROGRAMABLE LOGIC CONTROLLER
- PSW - POWER SWITCH - CONTROL BOX
- PWR - DC POWER SUPPLY
- REL - GRIND MOTOR RELAY
- REL2 - VACUUM RELAY
- RT1 - RELAY TERMINAL BLOCK 1
- RTP - RELIEF TORQUE POT
- SDC - SPIN DRIVE CONTROL
- SIC - STEPPER INFEED CONTROL
- SSM - SAFETY SWITCH MONITOR
- SSP - SPIN SPEED POT
- SSS - SYSTEM START SWITCH
- TBI - TERMINAL BLOCK 1
- TB2 - TERMINAL BLOCK 2
- TBB - TERMINAL BLOCK BLUE
- TBG - TERMINAL BLOCK GREY
- TCH - TOUCH SCREEN
- TDC - TRAVERSE DRIVE CONTROL
- TSP - TRAVERSE SPEED POT

| LIMITS IF NOT SPECIFIED | | MATERIAL | |
|----------------------------------|---------------|----------------|--|
| .0 | ± .03 | | |
| .00 | ± .01 | | |
| .000 | ± .005 | | |
| ANGULAR | ± 1° | | |
| DIA. TOLERANCE FOR DRILLED HOLES | | HEAT TREATMENT | |
| 0 - .125 | + .002 - .003 | | |
| .126 - .500 | + .003 - .005 | | |
| .501 - LARGER | + .005 - .010 | | |
| DO NOT SCALE | | FINISH | |
| SCALE 2:3 | SPEC. NO. | | |

| | | | | |
|-----|-----|-------------------------|-----|----------|
| 1 | 030 | RELEASE FOR PRODUCTION | JHD | 11-11-09 |
| REV | ECD | ISSUE AND CHANGE RECORD | BY | DATE |

ACCUTOUCH WIRING DIAGRAM -DC

| | | | | |
|------|--------------|----------|----------|---------|
| DR: | G. VEENDKALL | 11-11-09 | PART NO. | 6324566 |
| CK: | G. VEENDKALL | 11-11-09 | | |
| APP: | G. VEENDKALL | 11-11-09 | | |

FOLLEY-UNITED SHEET 2 OF 2