



- CB42- 4-AMP CIRCUIT BREAKER (SPIN)
- CB28- 15-AMP CIRCUIT BREAKER (GRIND)
- CB13- 2-AMP CIRCUIT BREAKER (DC POWER)
- CB32- 3-AMP CIRCUIT BREAKER (TRAVERSE)
- ESS - EMERGENCY STOP SWITCH
- FTR - FILTER
- INP - INPUT TERMINAL BLOCK
- LVR- LOW VOLTAGE RELAY
- MAG - MAGNETIC STARTER
- MCB - MAIN CIRCUIT BREAKER 20 AMP
- PLC - PROGRAMABLE LOGIC CONTROLLER
- PSW- POWER SWITCH - CONTROL BOX
- PWR- DC POWER SUPPLY
- REL - GRIND MOTOR RELAY
- REL2 - VACUUM RELAY
- RT1- RELAY TERMINAL BLOCK 1
- RTP - RELIEF TORQUE POT
- SDC - SPIN DRIVE CONTROL
- SIC - STEPPER INFEED CONTROL
- SSM - SAFETY SWITCH MONITOR
- SSP - SPIN SPEED POT
- SSS - SYSTEM START SWITCH
- TBI- TERMINAL BLOCK 1
- TB2- TERMINAL BLOCK 2
- TBB - TERMINAL BLOCK BLUE
- TBG - TERMINAL BLOCK GREY
- TCH - TOUCH SCREEN
- TDC - TRAVERSE DRIVE CONTROL
- TSP - TRAVERSE SPEED POT

- ⊕ - GROUND SCREW
- ⊕ - WIRE CONNECTION
- ⊕ - TERM. TO TERM. CONNECTION

LIMITS IF NOT SPECIFIED		MATERIAL	
.0	± .03		
.00	± .01		
.000	± .005		
ANGULAR			
DIA. TOLERANCE FOR DRILLED HOLES			
0 - .125	+ .002 - .000		
.126 - .500	+ .003 - .000		
.501 - LARGER	+ .005 - .000		
DO NOT SCALE			
SCALE	SPEC. NO.		
2:3			

REV	ECO	RELEASE FOR PRODUCTION	ISSUE AND CHANGE RECORD	JHD	11-11-09
1					

ACCUTOUCH WIRING DIAGRAM -AC

DR: G. VEENEGALL	11-11-09	PART NO.	6324566
CK: G. VEENEGALL	11-11-09		
APPR: G. VEENEGALL	11-11-09		

FOLLEY-UNITED SHEET 1 OF 2