



- BD1 - BRIDGE DIODE 1
- CB1 - CIRCUIT BREAKER 1 15 AMP
- CB2 - CIRCUIT BREAKER 2 4 AMP
- DSS1 - FRONT DOOR SAFETY SWITCH
- DSS2 - REAR DOOR SAFETY SWITCH
- ESS - EMERGENCY STOP SWITCH
- FTR - LINE FILTER
- GMS - GRINDING MOTOR SWITCH
- IJS - INFEEED JOG SWITCH
- ISS - INFEEED SPEED SWITCH
- LVR - LOW VOLTAGE RELAY
- MAG - MAGNETIC STARTER
- MCB - MAIN CIRCUIT BREAKER
- MSS - MODE SELECTOR SWITCH
- PWR - 24V POWER SUPPLY
- PX1 - RIGHT PROXIMITY SWITCH
- PX2 - LEFT PROXIMITY SWITCH
- REL - GRINDING MOTOR RELAY
- RTP - RELIEF TORQUE POT
- SCB - SECONDARY CIRCUIT BREAKER
- SDC - SPIN DRIVE CONTROL
- SMS - SPIN MOTOR SWITCH
- SRS - SPIN ROTATION SWITCH
- SSM - SAFETY SWITCH MONITOR
- SSP - SPIN SPEED POT
- SSS - SYSTEM START SWITCH
- STS - SPIN/TORQUE SELECTOR SWITCH
- TB1 - TERMINAL STRIP 1
- TB2 - TERMINAL STRIP 2
- TBG - TERMINAL BLOCK GREY
- TBW - TERMINAL BLOCK BLUE
- TDC - TRAVERSE DRIVE CONTROL
- TMS - TRAVERSE MOTOR SWITCH
- TRF - TRANSFORMER
- TSP - TRAVERSE SPEED POT
- VRA - VOLTAGE REGULATOR ASSEMBLY

3	018	UPDATE LINE FILTER	JHD	16-10-08
2	011	FLIPPED ISS OVER	GW	3-28-08
1	008	RELEASE FOR PRODUCTION	JHD	2-27-08
REV	EDD	ISSUE AND CHANGE RECORD	BY	DATE

WIRING DIAGRAM - 632 MANUAL

FOLEY-UNITED

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