



- CB42- 4-AMP CIRCUIT BREAKER (SPIN)
- CB28- 15-AMP CIRCUIT BREAKER (GRIND)
- CB13- 2-AMP CIRCUIT BREAKER (DC POWER)
- CB32- 3-AMP CIRCUIT BREAKER (TRAVERSE)
- ESS - EMERGENCY STOP SWITCH
- FTR - FILTER
- IMP- INPUT TERMINAL BLOCK
- LVR- LOW VOLTAGE RELAY
- MAG - MAGNETIC STARTER
- MCB - MAIN CIRCUIT BREAKER 20 AMP
- PLC- PROGRAMABLE LOGIC CONTROLLER
- PSW- POWER SWITCH - CONTROL BOX
- PWR- DC POWER SUPPLY
- REL - GRIND MOTOR RELAY
- REL2 - VACUUM RELAY
- RT1- RELAY TERMINAL BLOCK 1
- RTP - RELIEF TORQUE POT
- SDC - SPIN DRIVE CONTROL
- SIC - STEPPER INFEED CONTROL
- SSM - SAFETY SWITCH MONITOR
- SSP - SPIN SPEED POT
- SSS - SYSTEM START SWITCH
- TBI- TERMINAL BLOCK 1
- TB2- TERMINAL BLOCK 2
- TBB - TERMINAL BLOCK BLUE
- TBG - TERMINAL BLOCK GREY
- TCH - TOUCH SCREEN
- TDC - TRAVERSE DRIVE CONTROL
- TSP - TRAVERSE SPEED POT

LIMITS IF NOT SPECIFIED		MATERIAL	
0	±.03		
.00	±.01		
.000	±.005		
ANGULAR	± 1"		
DIA. TOLERANCE FOR DRILLED HOLES			
0 - .125	+0.02 - .000		
.125 - .500	+0.03 - .000		
.501 - LARGER	+0.05 - .000		
DO NOT SCALE			
SCALE	SPEC. NO.		
2:3			

ACCUTOUCH WIRING DIAGRAM -DC			
3	014	LINE FILTER 3707/64 WAS 3707/54	JHD 5-9-08
2	024	TRAV. RD. 3707/57 WAS 3707/51, UPDATED WIRES AND LABELS	JHD 10-10-07
1	011	REMOVED WIRE - TRAVEL FROM WORKSTATION CLRD	JHD 3-9-07
REV	EDD	RELEASE FOR PRODUCTION	BY DATE
		ISSUE AND CHANGE RECORD	
DR: G. VERDELL		3-9-07	PART NO. 6324548
CK: J. DIECK		3-9-07	
APPR: J. DIECK		3-9-07	SHEET 2 OF 2

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