



- CB2- 4-AMP CIRCUIT BREAKER (SPIN)
- CB2B- 15-AMP CIRCUIT BREAKER (GRIND)
- CB13- 2-AMP CIRCUIT BREAKER (DC POWER)
- CB32- 3-AMP CIRCUIT BREAKER (TRAVERSE)
- ESS - EMERGENCY STOP SWITCH
- FTR - FILTER
- IMP- INPUT TERMINAL BLOCK
- LVR- LOW VOLTAGE RELAY
- MAG - MAGNETIC STARTER
- MCB - MAIN CIRCUIT BREAKER 20 AMP
- PLC- PROGRAMABLE LOGIC CONTROLLER
- PSW- POWER SWITCH - CONTROL BOX
- PWR- DC POWER SUPPLY
- REL - GRIND MOTOR RELAY
- REL2 - VACUUM RELAY
- RT1- RELAY TERMINAL BLOCK 1
- RTP - RELIEF TORQUE POT
- SDC - SPIN DRIVE CONTROL
- SIC - STEPPER INFEED CONTROL
- SSM - SAFETY SWITCH MONITOR
- SSP - SPIN SPEED POT
- SSS - SYSTEM START SWITCH
- TB1- TERMINAL BLOCK 1
- TB2- TERMINAL BLOCK 2
- TBB - TERMINAL BLOCK BLUE
- TBG - TERMINAL BLOCK GREY
- TCH - TOUCH SCREEN
- TDC - TRAVERSE DRIVE CONTROL
- TSP - TRAVERSE SPEED POT

- ⊕ - GROUND SCREW
- ⊕ - WIRE CONNECTION
- ⊕ - TERM. TO TERM. CONNECTION

LIMITS IF NOT SPECIFIED	
0	+ .03
.00	+ .01
.000	+ .005
	+ 1"
DIA. TOLERANCE FOR DRILLED HOLES	
0 - .125	+ .002 - .000
.125 - .500	+ .003 - .000
.500 - LARGER	+ .005 - .000
DO NOT SCALE	
SCALE 2:3	SPEC. NO.

MATERIAL	
HEAT TREATMENT	
FINISH	

ACCUTOUCH WIRING DIAGRAM -AC			
3	014	LINE FILTER 370784 WAS 370784	JHD 5-9-08
2	024	REMOVED WIRE - TRAVEL FROM WORKSTATION CORD	JHD 10-10-07
1	011	RELEASE FOR PRODUCTION	JHD 3-9-07
REV	EDD	ISSUE AND CHANGE RECORD	BY DATE
FOLEY-UNITED		DR: G. VERDELL 3-9-07	PART NO. 6324548
		CK: J. DIECK 3-9-07	
		APPR: J. DIECK 3-9-07	SHEET 1 OF 2