



- CB1-CIRCUIT BREAKER 1
- CB2-CIRCUIT BREAKER 2
- DSS1-FRONT DOOR SAFETY SWITCH
- DSS2-REAR DOOR SAFETY SWITCH
- ESS-EMERGENCY STOP SWITCH
- GMS-GRINDING MOTOR SWITCH
- LVR-LOW VOLTAGE RELAY
- MAG-MAGNETIC STARTER
- MSS-MODE SELECTOR SWITCH
- PX1-LEFT PROXIMITY SWITCH
- PX2-RIGHT PROXIMITY SWITCH
- PX3-FINGER PROXIMITY SWITCH
- REL-GRINDING MOTOR RELAY
- RSS-REVERSE SELECTOR SWITCH
- RTP-RELIEF TORQUE POT
- SCB-SECONDARY CIRCUIT BREAKER
- SMS-SPIN MOTOR SWITCH
- SPS-SPIN ROTATION SWITCH
- SSM-SAFETY SWITCH MONITOR
- SSP-SPIN SPEED POT
- SSS-SYSTEM START SWITCH
- STS-SPIN/TORQUE SELECTOR SWITCH
- TSP-TRAVERSE SPEED POT
- TDC-TRAVERSE DRIVE CONTROL

LIMITS IF NOT SPECIFIED	
.0	±.03
.00	±.01
.000	±.005
ANGULAR	±1°
DIA. TOLERANCE FOR DRILLED HOLES	
0-.125	+0.002-.000
.126-.500	+0.003-.000
.501-LARGER	+0.005-.000
DO NOT SCALE	
SCALE	SPEC NO.
NONE	

MATERIAL	
HEAT TREATMENT	
FINISH	
<b>FOLEY-UNITED</b>	

1	011	RELEASE FOR PRODUCTION	GAV	3-17-11
REV	ECO	ISSUE AND CHANGE RECORD	BY	DATE
<b>632 ELECTRICAL SCHEMATIC</b>				
DR:	G. VEENDALL	3-17-11	PART NO.	
CK:	G. VEENDALL	3-17-11	6323572	
APPR:	G. VEENDALL	3-17-11		