



LIMITS IF NOT SPECIFIED		MATERIAL	
.0	± .03		
.00	± .01		
.000	± .005	HEAT TREATMENT	
ANGULAR	± 1°		
DIA. TOLERANCE FOR DRILLED HOLES		FINISH	
0 - .125	+ .002 - .000		
.126 - .500	+ .003 - .000		
.501 - LARGER	+ .005 - .000		
DO NOT SCALE		FOLEY-UNITED	
SCALE	SPEC. NO.		

REV	ECO	ISSUE AND CHANGE RECORD	BY	DATE
4	020	REMOVED DOCKING COMPONENTS & HARNESSES	JHD	7-17-08
3	013	FIXED WIRING FROM RELAYS TO MOTOR TO MATCH HARNESS	GAV	4-24-08
2	036	ADDED 40A FUSE	JHD	10-10-07
1	032	RELEASE FOR PRODUCTION	JHD	9-26-07

620 WORK STATION (220V)
WIRING DIAGRAM

DR: G. VEENENDALL	4-24-07	PART NO.	6204985
CK: J. DIECK	4-24-07		
APPR: J. DIECK	4-24-07		