



- CB1-CIRCUIT BREAKER 1
- CB2-CIRCUIT BREAKER 2
- DSS1-FRONT DOOR SAFETY SWITCH
- DSS2-REAR DOOR SAFETY SWITCH
- ESS-EMERGENCY STOP SWITCH
- GMS-GRINDING MOTOR SWITCH
- LVR-LOW VOLTAGE RELAY
- MCB-MAIN CIRCUIT BREAKER
- MAG-MAGNETIC STARTER
- MSS-MODE SELECTOR SWITCH
- PX1-LEFT PROXIMITY SWITCH
- PX2-RIGHT PROXIMITY SWITCH
- REL-GRINDING MOTOR RELAY
- RTP-RELIEF TORQUE POT
- SCB-SECONDARY CIRCUIT BREAKER
- SMS-SPIN MOTOR SWITCH
- SRS-SPIN ROTATION SWITCH
- SSM- SAFETY SWITCH MONITOR
- SPP-SPIN SPEED POT
- SSS-SYSTEM START SWITCH
- STS-SPIN/TORQUE SELECTOR SWITCH
- TSP-TRAVERSE SPEED POT
- TDC-TRAVERSE DRIVE CONTROL

LIMITS IF NOT SPECIFIED		MATERIAL	
.0	±.03		
.00	±.01		
.000	±.005		
ANGULAR	± 1°		
DIA. TOLERANCE FOR DRILLED HOLES		HEAT TREATMENT	
0-.125	+0.002-.000		
.125-.500	+0.003-.000		
.501-LARGER	+0.005-.000		
DO NOT SCALE		FINISH	
SCALE	SPEC NO.	FOLEY-UNITED	
NONE			

REV	ECO	ISSUE AND CHANGE RECORD	BY	DATE
2	018	REMOVED CONNECTIONS FROM TRAV TO SPIN PROX CONNECTIONS	GAV	7-28-11
1	026	RELEASE FOR PRODUCTION	JHD	10-29-08

605 ELECTRICAL SCHEMATIC		PART NO.	
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CC:	J. DIECK	2-28-08	
APP:	J. DIECK	2-28-08	