



SMS-SPIN MOTOR SWITCH
 SRS-SPIN ROTATION SWITCH
 SSP-SPIN SPEED POT
 SSS-SYSTEM START SWITCH
 TSP-TRAVERSE SPEED POT
 TDC-TRAVERSE DRIVE CONTROL

ESS-EMERGENCY STOP SWITCH
 FUJ-FUSE 1 AMP SLO-BLO
 FU2-FUSE 4 AMP SLO-BLO
 GMS-GRINDING MOTOR SWITCH
 MAG-MAGNETIC STARTER
 PX1-LEFT PROXIMITY SWITCH
 PX2-RIGHT PROXIMITY SWITCH
 REI-GRINDING MOTOR RELAY
 MCC = MAGNETIC CONTACT COIL
 OL = OVERLOAD
 IM = MAGNETIC CONTACT

LIMITS IF NOT SPECIFIED		MATERIAL	
.0	± .03		
.00	± .01	HEAT TREATMENT	
.000	± .005	FINISH	
ANGULAR	± 1°		
DIA. TOLERANCE FOR DRILLED HOLES			
0 - .125	+ .002 - .000		
.126 - .500	+ .003 - .000		
.501 - LARGER	+ .005 - .000		
DO NOT SCALE		FOLEY-UNITED	
SCALE	NONE	SPEC NO.	XXXX-XXX

REV	DESCRIPTION	DATE	BY	DATE
1	000 RELEASE FOR PRODUCTION	5-13-02	XXX	DATE
	ECD ISSUE AND CHANGE RECORD	5-13-02		DATE

600 ELECTRICAL SCHEMATIC

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CK: J. DIECK	5-13-02		
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