



- ASB - AUTOMATIC START BUTTON
- CB1 - CIRCUIT BREAKER 1
- ESS - EMERGENCY STOP SWITCH
- FTR - FILTER
- GMS - GRIND MOTOR SWITCH
- GND - GROUND TERMINAL BLOCK
- IJS - INFED JOG SWITCH
- IMS - INFED MOTOR SELECTOR
- ISS - INFED SPEED SELECTOR
- LVR - LOW VOLTAGE RELAY
- MAG - MAGNETIC STARTER
- MCB - MAIN CIRCUIT BREAKER
- PLC - PROGRAMMABLE LOGIC CONTROLLER
- PW1 - POWER SUPPLY 1
- PW2 - POWER SUPPLY 2
- RB1 - RELAY BLOCK 1

- SIC - STEPPER INFED CONTROLLER
- SSS - SYSTEM START SWITCH
- TBB - TERMINAL BLOCK BLUE
- TBG - TERMINAL BLOCK GREY
- TDC - TRAVERSE DRIVE CONTROL
- TDS - TRAVERSE DRIVE SWITCH
- TSP - TRAVERSE SPEED POTENTIOMETER
- TTB - TIERED TERMINAL BLOCK

MATERIAL	AS NOTED	2	OK	CORRECTED WIRING TO SWITCH IJS, ISS, AND ASB.	GW	11-17-13
HEAT TREATMENT		1	OK	RELEASE FOR PRODUCTION	GW	8-24-11
FINISH				ISSUE AND CHANGE RECORD	BY	DATE
WIRING DIAGRAM - ROTARY BLADE GRNDR						
DR: G. VEDEDALL			8-24-11		PART NO.	
CR: G. VEDEDALL			8-24-11		4604522	
APPR: G. VEDEDALL			8-24-11			